

STONE



LUMINA STONE

# LUMINA STONE





# LUMINA STONE BEIGE

CALDO & SOFISTICATO  
WARM & SOPHISTICATED





# FLOWER CONCEPT STORE



Wall: Lumina Stone Beige & Flower Beige - Counter Top: Rock Beige & Beige - Floor: Rooy Taupe





**FLOWER**



**ROCK**



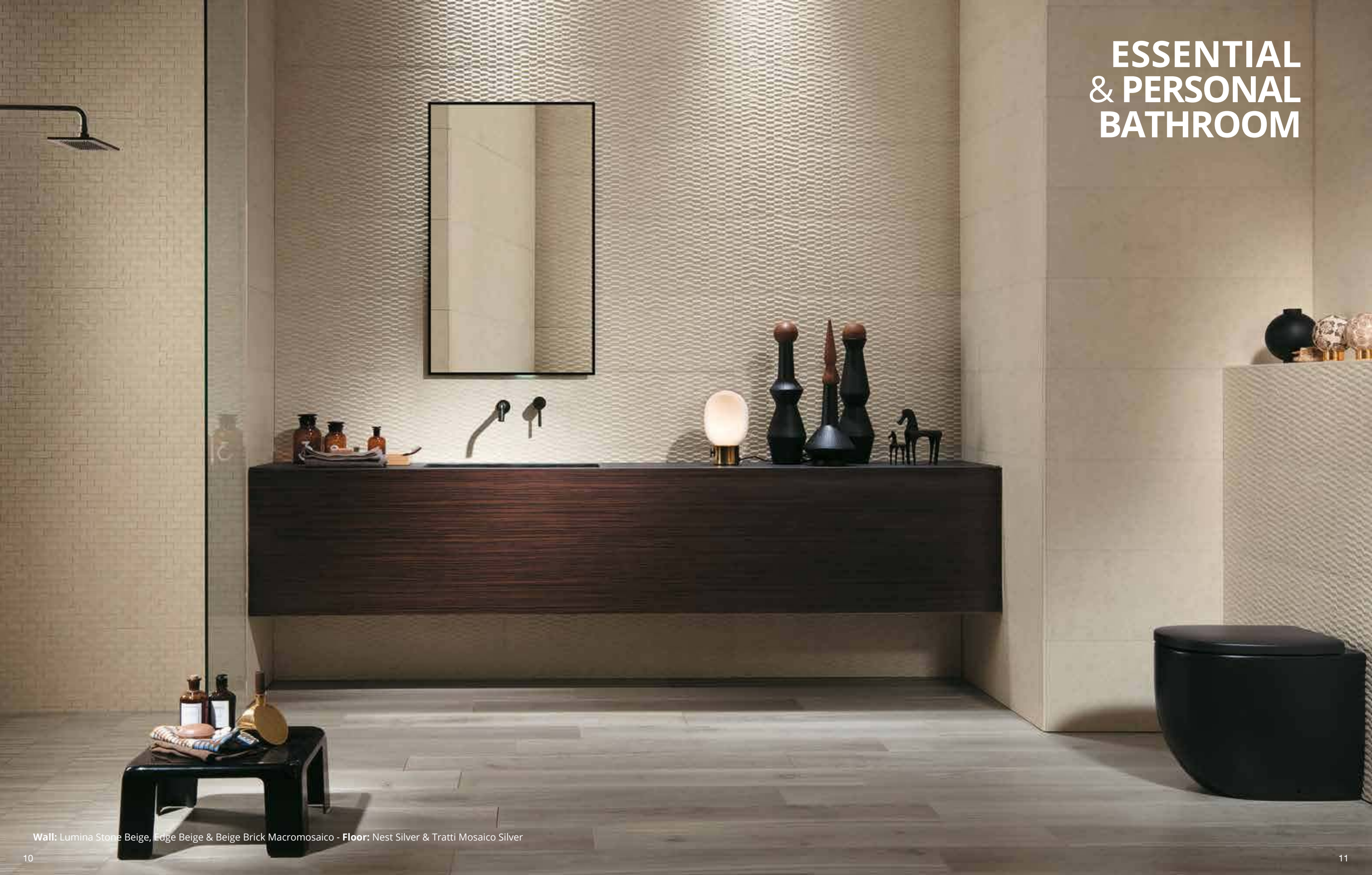
# FLOWER FOR MY BATHROOM



Wall: Lumina Stone Flower Beige & Lumina Satinato Bronze Listello



# ESSENTIAL & PERSONAL BATHROOM



Wall: Lumina Stone Beige, Edge Beige & Beige Brick Macromosaico - Floor: Nest Silver & Tratti Mosaico Silver



# LUMINA STONE EDGE





# LUMINA STONE GREY

ESSENZIALE & CONTEMPORANEO  
ESSENTIAL & CONTEMPORARY



# NATURALLY CONTEMPORARY SPA



Wall: Lumina Stone Rock Grey - Floor: Nux Grey



# A GORGEOUS MOSAIC WALL



Wall: Lumina Stone Grey Brick Mosaico



# A RELAXING LIVING ROOM



Wall: Lumina Stone Edge Grey - Floor: Rooy Dark



The image features a central vertical column of a light beige, textured material. On either side of this column are horizontal bands of decorative patterns. The top band consists of a repeating chevron or zigzag pattern in a light beige color. Below this is a band with a wavy, scale-like texture. The bottom band consists of horizontal, slightly wavy lines. The overall aesthetic is clean and modern, with a focus on texture and geometric forms.

# LUMINA STONE LIGHT

PURO & ETERNO  
PURE & ETERNAL



# STYLE & DESIGN BATHROOM



Wall: Lumina Stone Light, Peak Light & Light Mosaico - Floor: Milano&Floor Corten & Macromosaico Corten



# STYLE & DESIGN KITCHEN



Wall: Lumina Stone Peak Light



**FOR  
HOSPITALITY  
ALL YOU  
NEED IS  
LUMINA STONE**



**Wall:** Lumina Stone Edge Light - **Floor:** Nux White



LUMINA STONE  
LIGHT EDGE  
A SCULPTED  
SURFACE JUST  
LIKE A STONE







# La ceramica, una scelta consapevole Ceramic is a mindful choice

## È sicura per la salute

A differenza di altri materiali non contiene plastica, amianto e formaldeide e non rilascia nell'ambiente sostanze organiche pericolose.

## È il massimo dell'igiene

Facile da pulire, non assorbe, non si macchia e resiste ai detergenti più aggressivi.

## Non brucia

La ceramica è in classe A1 di resistenza al fuoco: non si infiamma e in caso di incendio non produce gas e fumi tossici.

## Resiste a tutto

Non si usura per il calpestio, non si graffia, non si ammacca e il colore non si altera nemmeno se esposto ai raggi solari.

## È versatile

Il design, le superfici, i formati della ceramica la rendono ideale per rivestire pareti e pavimenti di tutti gli ambienti. È un ottimo conduttore termico, perfetto per il riscaldamento a pavimento.

## È ecologica

Tutte le fasi del ciclo di vita, dall'estrazione delle materie prime, al processo produttivo, fino allo smaltimento sono certificate dai più alti standard qualitativi della Comunità Europea.

## It is safe for health

Unlike other materials, it does not contain plastic, asbestos and formaldehyde and does not emit hazardous organic substances into the environment.

## It is maximum hygiene

Easy to clean, non-absorbent, stainproof and resistant to aggressive detergents.

## Does not burn

Ceramic has a Class A1 reaction to fire: it does not ignite and in case of fire, does not give off smoke or toxic gases.

## Resistant to everything

Does not wear down under foot traffic, does not scratch, does not stain, it does not dent and the colour does not change even when exposed to the sun's rays.

## It is versatile

The design, surfaces, sizes of ceramic make it ideal for covering wall and floors in virtually any environment. It is an excellent thermal conductor, which makes it an ideal choice for underfloor heating.

## It is eco-friendly

All stages of the life cycle, from raw material extraction, to processing and right up to disposal meet the highest European quality standards.

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**ceramica**.info  
www.ceramica.info



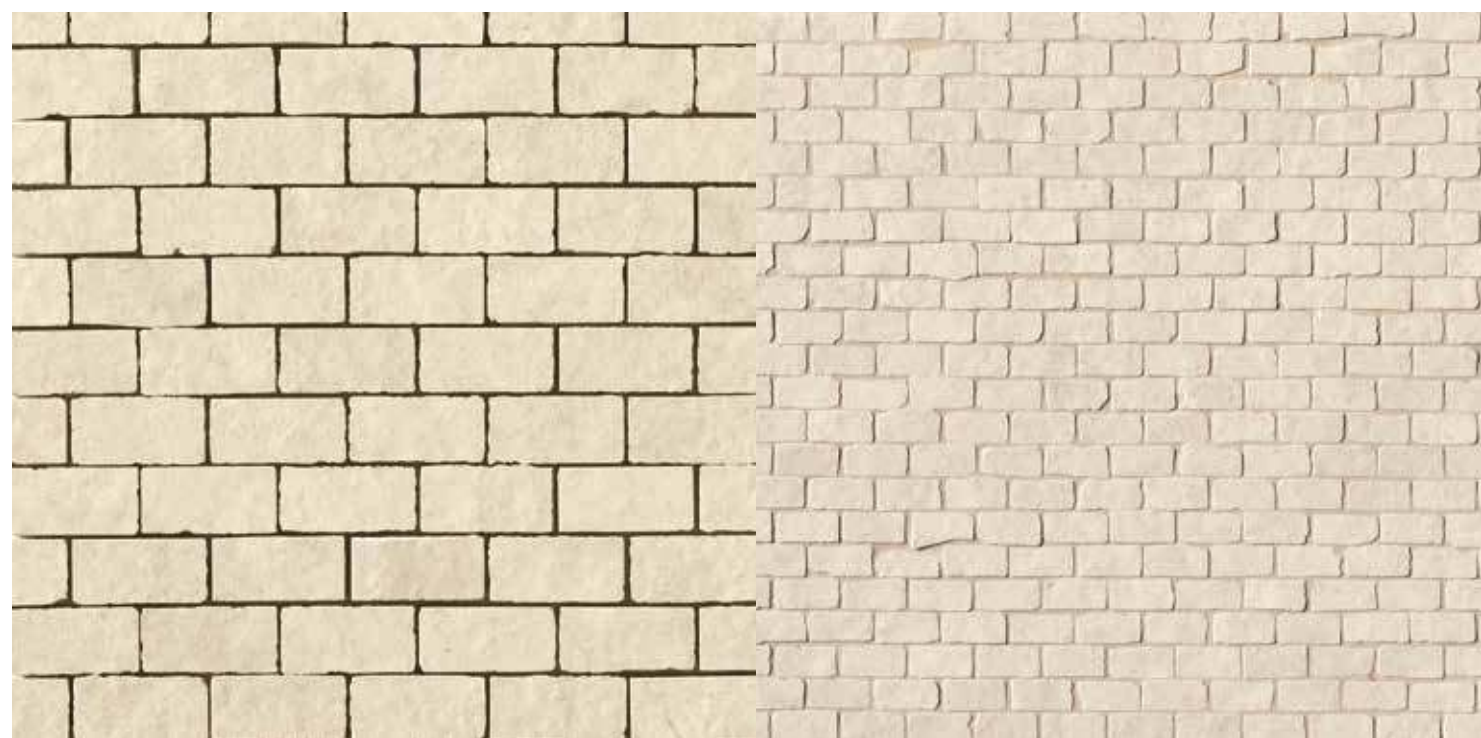
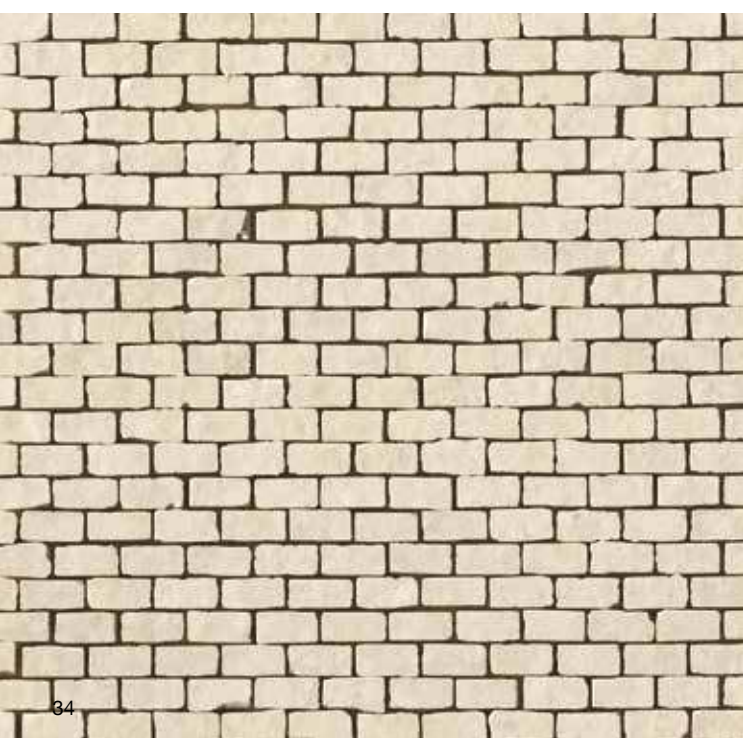
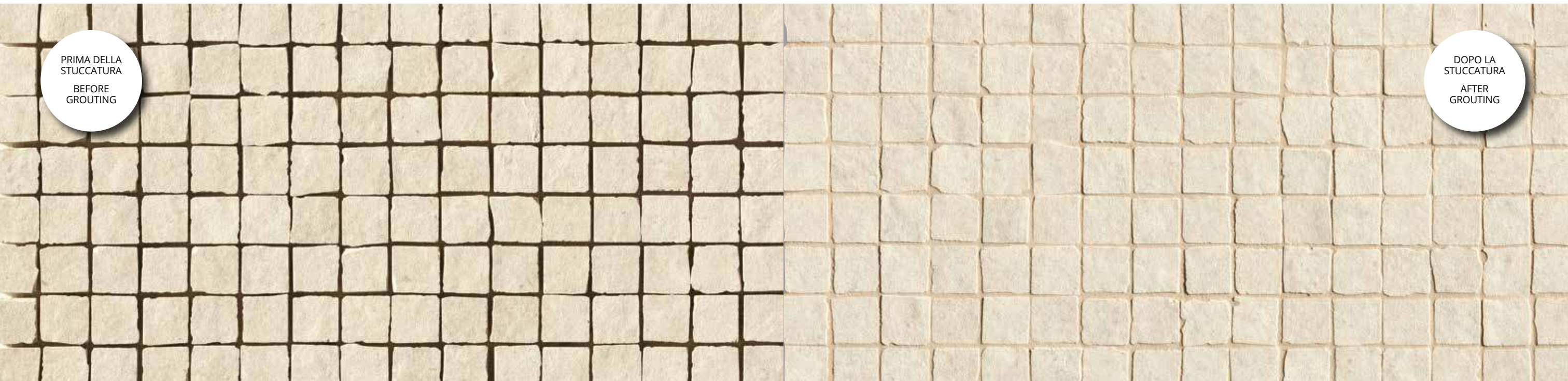
# MOSAICO ANTICATO

PASTA BIANCA / WHITE BODY

MOSAICO + BRICK MOSAICO + BRICK MACROMOSAICO

PRIMA DELLA  
STUCCATURA  
BEFORE  
GROUTING

DOPO LA  
STUCCATURA  
AFTER  
GROUTING





# GRANDI PIASTRELLE RETTIFICATE PASTA BIANCA, PARETI SENZA FUGHE

## RECTIFIED LARGE WHITE BODY TILES, WALLS WITHOUT JOINTS

GRANDS FORMATS RECTIFIÉS, POSE À JOINT RÉDUIT / GROSSE GESCHLIFFENE FLIESEN, FUGENLOSE WÄNDE / LOSAS GRANDES RECTIFICADAS, PAREDES SIN JUNTAS / РЕКТИФИЦИРОВАННАЯ ПЛИТКА КРУПНОГО ФОРМАТА, СТЕНЫ БЕЗ ШВОВ



Noi realizziamo piastrelle di grandi dimensioni e ne tagliamo i bordi per renderle a "spigolo vivo", questo permette di posarle senza fuga, così le pareti sono superfici continue, lisce e perfette, le fughe quasi invisibili. Oltre ai benefici estetici, non trattengono lo sporco e facilitano la pulizia.

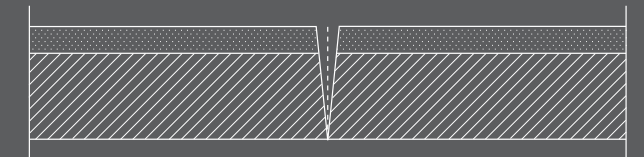
We create large-size tiles and cut the edges. These "sharp-edge" tiles can be laid without joints, for perfectly smooth, continuous surfaces, with the joints barely noticeable. In addition to the aesthetic advantages, these tiles prevent dirt from gathering and are thus easy to clean.

**RETTIFICHIAMO LE PIASTRELLE CON UN TAGLIO LEGGERMENTE INCLINATO PER CONSENTIRE LA POSA ACCOSTATA:**

- POSA SENZA SBECCATURA
- PENETRAZIONE AGEVOLATA DELLO STUCCO

**WE RECTIFY THE TILES WITH A SLIGHTLY DIAGONAL CUT, ALLOWING FOR FLUSH LAYING:**

- LAYING WITHOUT CRACKS
- MAKES IT EASIER FOR THE GROUT TO PENETRATE



Nous réalisons des carreaux en grands formats que nous rectifions pour obtenir des bords parfaitement droits qui permettent une pose à joints réduits. Les murs apparaissent ainsi plus uniformes et continus car le joint est presque invisible. Ceci constitue non seulement un avantage esthétique, les espaces apparaissent plus grands, mais également fonctionnel : la saleté s'y loge en effet moins facilement et l'entretien est plus aisé. / Wir fertigen großformatige Fliesen und schneiden die Ränder ab, um „scharfe Kanten“ zu erzielen. Dadurch können sie fugenlos verlegt werden, die Oberflächen sind daher durchgehend, glatt und perfekt, die Fugen kaum sichtbar. Neben den ästhetischen Vorteilen bleibt kein Schmutz darin hängen und die Reinigung wird erleichtert. / Realizamos losas de grandes dimensiones y cortamos los bordes para que sean de "arista viva", lo que permite colocarlas sin juntas; de esta manera las superficies de las paredes son continuas, lisas y perfectas y las juntas son casi invisibles. Además de los beneficios estéticos, no retienen la suciedad y facilitan la limpieza. / Мы производим крупноформатную плитку и обрезаем ее края таким образом, чтобы создать "живую кромку". Это позволяет использовать технику бесшовной укладки, гарантирующую непрерывность, гладкость и совершенство поверхностей с почти невидимыми швами. Помимо эстетических преимуществ, такая укладка не задерживает грязь и упрощает мытье.

**LA RECTIFICATION DES CARREAUX PRÉVOIT UNE COUPE AVEC UN LÉGER BIAIS POUR FACILITER LA POSE À JOINTS RÉDUITS :**

- LES BORDS DES CARREAUX SONT MOINS EXPOSÉS À DES ÉCLATS
- LE MORTIER JOINT PÉNÈTRE PLUS FACILEMENT

**RECTIFICAMOS LAS LOSAS CON UN CORTE LIGERAMENTE INCLINADO PARA PERMITIR LA COLOCACIÓN UNIDA :**

- COLOCACIÓN SIN ASTILLADOS
- PENETRACIÓN FACILITADA DEL MORTERO DE REJUNTADO

**WIR SCHLEIFEN DIE FLIESEN MIT EINEM LEICHT GENEIGTEN SCHNITTWINKEL, UM SIE NEBENEINANDER VERLEGEN ZU KÖNNEN :**

- VERLEGEN OHNE ANGESCHLAGENEN RÄNDER
- LEICHTERES EINDRINGEN DER FUGENMASSE

**МЫ ВЫРАВНИВАЕМ КРАЯ ПЛИТКИ, ОБРЕЗАЯ ИХ ПОД ЛЕГКИМ НАКЛОНОМ, ЧТО ПОЗВОЛЯЕТ ПРОИЗВОДИТЬ БЕСШОВНУЮ УКЛАДКУ :**

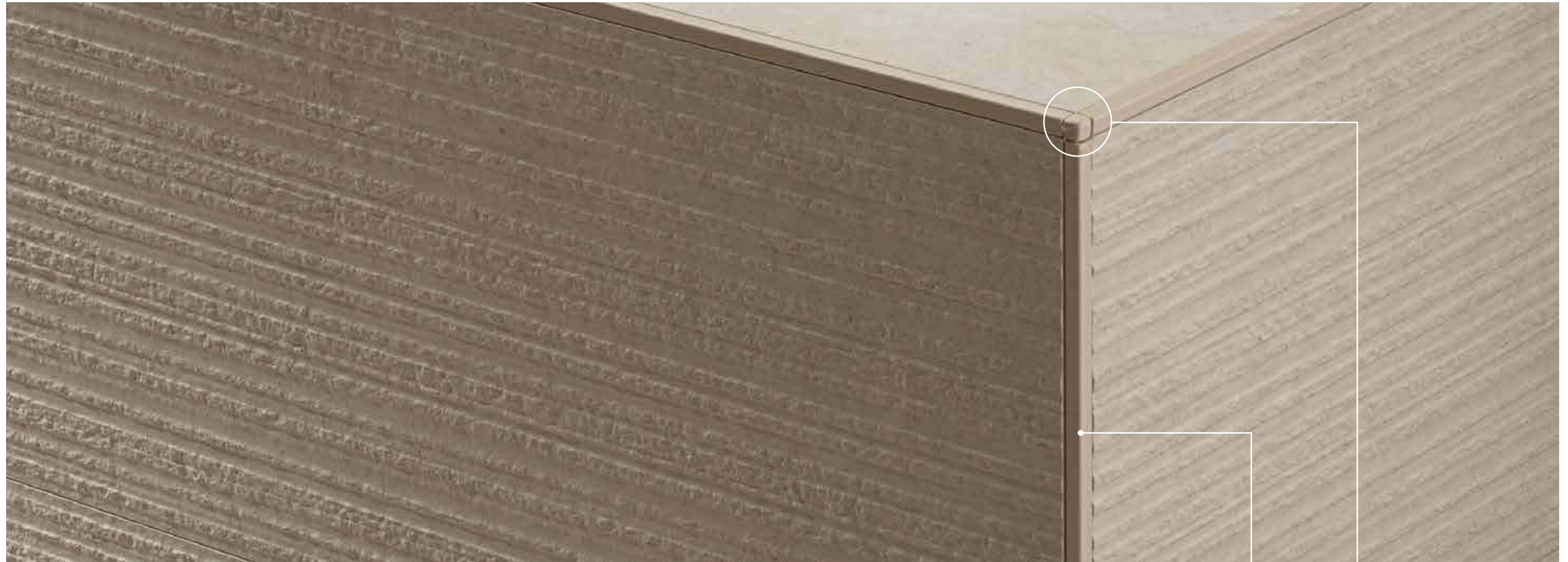
- УКЛАДКА БЕЗ НЕРОВНОСТЕЙ
- БЕСПРЕПЯТСТВЕННОЕ ПРОНИКНОВЕНИЕ ШТУКАТУРКИ



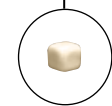
# LUMINA STONE

PEZZI SPECIALI / TRIMS

PIÈCES SPÉCIALES / FORMTEILE / PIEZAS ESPECIALES / СПЕЦИАЛЬНАЯ СЕКЦИЯ



spigolo



angolo esterno  
spigolo





Lumina Stone Light 30,5x91,5 RT

V1  
①



Lumina Stone Grey 30,5x91,5 RT

V1  
①



Lumina Stone Beige 30,5x91,5 RT

V1  
①



Lumina Stone Edge Light 30,5x91,5 RT

V1  
②



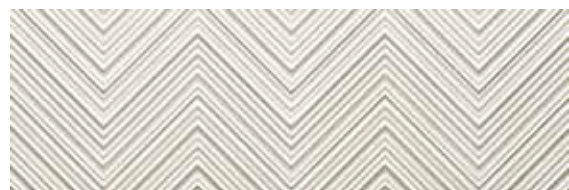
Lumina Stone Edge Grey 30,5x91,5 RT

V1  
②



Lumina Stone Edge Beige 30,5x91,5 RT

V1  
②



Lumina Stone Peak Light Matt 30,5x91,5 RT

V1  
②



Lumina Stone Peak Grey 30,5x91,5 RT

V1  
②



Lumina Stone Peak Beige 30,5x91,5 RT

V1  
②



Lumina Stone Rock Light 30,5x91,5 RT

V1  
②



Lumina Stone Rock Grey 30,5x91,5 RT

V1  
②



Lumina Stone Rock Beige 30,5x91,5 RT

V1  
②



Lumina Stone Flower Beige 30,5x91,5 RT

V1  
①

Lumina Stone Light  
Spigolo 1x30,5 RT ③

A.E. Spigolo  
1x1 ④

Lumina Stone Grey  
Spigolo 1x30,5 RT ③

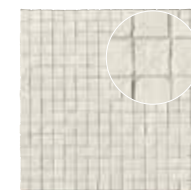
A.E. Spigolo  
1x1 ④

|   | Unità di vendita<br>Sales unit | MQ./Box | PZ./Box | Kg/Box | Box/PL |
|---|--------------------------------|---------|---------|--------|--------|
| ① | 1 Box                          | 1,395   | 5       | 20,00  | 42     |
| ② | 1 Box                          | 1,116   | 4       | 22,50  | 42     |
| ③ | 1 Box                          | -       | 5       | -      | -      |
| ④ | 1 Box                          | -       | 4       | -      | -      |
| ⑤ | 1 Box                          | -       | 6       | 7,20   | 84     |

Lumina Stone Beige  
Spigolo 1x30,5 RT ②

A.E. Spigolo  
1x1 ③

## MOSAICO



Lumina Stone Light  
Mosaico Anticato  
30,5x30,5 ⑤



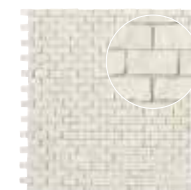
Lumina Stone Grey  
Mosaico Anticato  
30,5x30,5 ⑤



Lumina Stone Beige  
Mosaico Anticato  
30,5x30,5 ⑤



1,7 x 1,7 cm



Lumina Stone Light  
Brick Mosaico Anticato  
30,5x30,5 ⑤



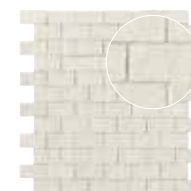
Lumina Stone Grey  
Brick Mosaico Anticato  
30,5x30,5 ⑤



Lumina Stone Beige  
Brick Mosaico Anticato  
30,5x30,5 ⑤



1,2 x 2,4 cm



Lumina Stone Light  
Brick Macromosaico Anticato  
30,5x30,5 ⑤



Lumina Stone Grey  
Brick Macromosaico Anticato  
30,5x30,5 ⑤



Lumina Stone Beige  
Brick Macromosaico Anticato  
30,5x30,5 ⑤



2,4 x 4,8 cm

Lumina Cromo Black Listello 1,5x91,5 RT ③

AE Listello  
1x1,5 ④

Lumina Satinato Black Listello 1,5x91,5 RT ③

AE Listello  
1x1,5 ④

Lumina Cromo Silver Listello 1,5x91,5 RT ③

AE  
Listello 1x1,5 ④

Lumina Satinato Silver Listello 1,5x91,5 RT ③

AE  
Listello 1x1,5 ④

Lumina Satinato Copper Listello 1,5x91,5 RT ③

AE Listello  
1x1,5 ④

Pat Satinato Orange Listello 0,5x91,5 RT ③

AE  
Listello 0,5x0,5 ④

Lumina Satinato Silver Micromatita 0,7x91,5 RT ③

Lumina Cromo Silver Micromatita 0,7x91,5 RT ③

Lumina Satinato Blu Micromatita 0,7x91,5 RT ③

Lumina Satinato Fumé Micromatita 0,7x91,5 RT ③








Lumina Satinato Bronze Listello 1,5x91,5 RT ③

AE  
Listello 1x1,5 ⑤



## Pasta Bianca - Standard EN 14411 (ISO 13006) Annex L Group BIII, E > 10%

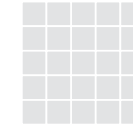
White body. / Weißscherbiger. / Pâte blanche. / Pasta blanca. / Белой глины.

| CARATTERISTICHE TECNICHE<br>TECHNICAL SPECIFICATIONS<br>CARACTERÍSTICAS TÉCNICAS<br>TECHNISCHE EIGENSCHAFTEN<br>CARACTERÍSTICAS TÉCNICAS<br>ТЕХНИЧЕСКИЕ ХАРАКТЕРИСТИКИ   |   | NORME<br>STANDARDS<br>NORMES<br>NORMEN<br>NORMAS<br>НОРМЫ  | VALORE PRESCRITTO<br>VALUES REQUIRED<br>VALEUR PRESCRITE<br>NORMVORGABE<br>VALOR PRESCRITO<br>ЗАДАННОЕ ЗНАЧЕНИЕ<br>EN 14411 - ISO 13006 BIII (GL) | VALORE MEDIO FAP*<br>AVERAGE FAP RATING<br>VALEUR MOYENNE FAP<br>DURCHSCHNITTSWERT FAP<br>VALOR MEDIO FAP<br>СРЕДНЕЕ ЗНАЧЕНИЕ FAP<br>BIII (GL)   |                                  |                                  |
|--|---|--|---|--|----------------------------------|----------------------------------|
|  |   |  | <b>NON RETTIFICATO - NOT RECTIFIED</b>  | <b>RETTIFICATO - RECTIFIED</b>   | <b>30,5x91,5 RT</b>              |                                  |
| <b>DIMENSIONI</b><br>SIZES<br>DIMENSIONS<br>GRÖSSEN<br>DIMENSIONES<br>РАЗМЕРЫ  |    | <b>Lunghezza e larghezza</b><br>Length and width / Dimensions des côtés / Seitenlänge / Largo y ancho / Длина и ширина   | ± 0,6%, max 2 mm  | ± 0,3%, max 1 mm   | <b>Conforme</b><br>In accordance |                                  |
|  |   | <b>Spessore</b><br>Thickness / Epaisseur / Stärke / Espesor / Толщина  | ± 10%, max 0,5 mm   | ± 10%, max 0,5 mm  | <b>Conforme</b><br>In accordance |                                  |
|  |   | <b>Ortogonalità**</b><br>Wedging / Orthogonalité / Rechtwinkligkeit / Ortogonalidad / Ортогональность  | ± 0,5%, max 2 mm  | ± 0,3%, max 1,5 mm   | <b>Conforme</b><br>In accordance |                                  |
|  |   | <b>Rettilineità degli spigoli</b> <b>Straightness of the edges</b> / Equerrage des angles<br>Kantengeradheit / Rectilinearidad de las aristas / Прямолинейность углов  | ± 0,5%, max 1,5 mm  | ± 0,3%, max 0,8 mm   | <b>Conforme</b><br>In accordance |                                  |
|  |   | <b>Planarità</b><br>Flatness / Planéité / Oberflächenqualität / Planicidad / Плоскостность   | ± 0,5%, max 2 mm  | ± 0,4%, max 1,8 mm   | <b>Conforme</b><br>In accordance |                                  |
| <b>Aspetto della superficie % senza difetti nel lotto di prova</b><br>Quality of the surface Faultless % within the sample lot / Qualité de la surface % sans défauts dans le lot d'essai / Oberflächenqualität % an fehlerfreien Fliesen im Prüfbett / Aspecto de la superficie % sin defectos en el lote de prueba<br>Вид поверхности % без брака в пробной партии |   |  | ≥ 95%   |  | <b>Conforme</b><br>In accordance |                                  |
| <b>STRUTTURA</b><br>STRUCTURE<br>STRUCTURE<br>STRUKTUR<br>ESTRUCTURA<br>СТРУКТУРА  |    | <b>Assorbimento d'acqua - valore medio %</b><br>Water absorption - average value % / Absorption d'eau - valeur moyenne % / Wasseraufnahme - Durchschnittswert % / Absorción de agua - valor medio % / Водопоглощение Среднее значение %  | ISO 10545-3   | > 10%  | <b>Conforme</b><br>In accordance |                                  |
|  |    | <b>Sforzo di rottura</b><br>Breaking strength / Force de rupture / Bruchlast / Esfuerzo di ruptura / Усилие на излом   | ISO 10545-4   | S ≥ 600 N  |                                  | <b>Conforme</b><br>In accordance |
|  |   | <b>Resistenza alla flessione</b><br>Bending strength / Résistance à la flexion / Biegefestigkeit / Resistencia a la flexión / Прочность при изгибе   |   | R ≥ 12 N / mm <sup>2</sup>   |                                  | <b>Conforme</b><br>In accordance |
| <b>SBALZI TERMICI</b><br>THERMAL SHOCK<br>ECARTS DE TEMPERATURE<br>TEMPERATURWECHSEL<br>CHOQUES TÉRMICOS<br>ТЕМПЕРАТУРНЫЕ ПЕРЕПАДЫ   |  | <b>Resistenza agli sbalzi termici</b><br>Thermal shock resistance / Resistance aux variations thermiques / Temperaturwechselbeständigkeit / Resistencia a las diferencias de temperatura / Сопротивление температурным перепадам   | ISO 10545-9   |  | <b>Conforme</b><br>In accordance |                                  |
| <b>SUPERFICIE</b><br>SURFACE<br>SURFACE<br>OBERFLÄCHE<br>SUPERFICIE<br>ПОВЕРХНОСТЬ   |  | <b>Resistenza al cavillo</b><br>Crazing resistance / Résistance aux craquelures / Haarriß-Beständigkeit / Resistencia al cuarteado / Сопротивляемость образованию кракелюров   | ISO 10545-11  |  | <b>Conforme</b><br>In accordance |                                  |
|  |  | <b>Resistenza ai prodotti chimici di uso domestico e agli additivi per piscina</b><br>Resistance to household chemicals and swimming pool salts / Résistance aux produits chimiques à usage domestique et aux adjuvants pour piscines / Beständigkeit gegen Haushaltchemikalien und Badwasserzusätze / Resistencia a los productos químicos de uso domestico o productos para la piscina / Сопротивляемость химическим средствам домашнего применения и добавкам для бассейна. | ISO 10545-13  | GB Min.  | <b>Conforme</b><br>In accordance |                                  |
|  |   | <b>Resistenza a basse concentrazioni di acidi ed alcali</b><br>Resistance to low concentrations of acids and alkalis / Résistance aux acides et aux alcalis à basse concentration / Beständigkeit gegen niedrigkonzentrierte Säuren und Laugen / Resistencia a concentración baja de ácidos y álcali / Сопротивляемость кислотам и щелочам низкой концентрации   |   | Secondo la classificazione indicata dal fabbricante. According to classification indicated by the manufacturer / Second la classification indiquée par le fabricant / Je nach der angegebenen Fabrikantenbewertung / Según la clasificación indicada del fabricante / Согласно классификации, указанной производителем |                                  | GLB Min.                         |
|  |  | <b>Resistenza alle macchie</b><br>Stain resistance / Résistance aux taches / Baständigkeit gegen Fleckenbildung / Resistencia a las manchas / Стойкость к загрязнению  | ISO 10545-14  | MINIMUM CLASS 3  |                                  | 5                                |

La classificazione V-Shade indica il livello di stonizzazione del prodotto, classificato da V0 a V4.

The V-Shade classification indicates the level of shading of the product, ranked from V0 to V4.

### V0



Nessuna  
None

Aucune  
Keine  
Ninguna  
нулевой

### V1



Leggera  
Light

Légère  
Leicht  
Ligera  
Низкий

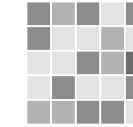
### V2



Moderata  
Moderate

Modérée  
Mäßig  
Moderada  
Средний

### V3



Alta  
High

Élevée  
Hoch  
Alta  
Значительный

### V4



Forte  
Very High

Forte  
Stark  
Fuerte  
Высокий

Le classement V-shade indique le niveau de mouvement chromatique au sein d'un produit. Il va de V0 à V4.

Die V-Shade-Einstufung zeigt das Abtönungsniveau des Produkts an, das zwischen V0 und V4 eingestuft wird.

La clasificación V-Shade indica el nivel de destonización del producto, clasificado de V0 a V4.

Согласно классификации V-Shade, указывающей на уровень цветовой неоднородности изделия, нашей плитке были присвоены значения от V0 до V4.

\* Valore medio dei test condotti negli ultimi 24 mesi. Average rating of tests conducted during the last 24 months. Durchschnittswert der in den letzten 24 Monaten durchgeführten Tests. Valeur moyenne des essais menés au cours des 24 derniers mois. Valor medio de las pruebas llevadas a cabo en los últimos 24 meses. Среднее значение испытаний, проведенных в течение последних 24 месяцев.

\*\* Per piastrelle rettangolari, che abbiano il lato maggiore L ≥ 60 cm, e rapporto tra i lati ≥ 3, la misurazione della ortogonalità deve venire condotta solo sul lato corto. For oblong tiles with L ≥ 60 cm and ratio length/width L/W ≥ 3, measurement of rectangularity only on short edges



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Fap ceramiche - 1<sup>st</sup> edition March 2019

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